UP10 PIVOT SERIES 1" NON-METALLIC PUMPS

The 1" (25 mm) Air Operated Diaphragm Pumps made of injected moulded plastic parts can reach a flow rate up to 200 l/min (52 gal/min). They are available in Natural or Conductive Polypropylene and PVDF for optimum fluid compatibility.

Pumps are available with either side off-set or central flanged or threaded inlet and outlet ports. Manifolds can rotate 180° for maximum pump installation versatility.



Non contractual pictures.

PUMP NOMENCLATURE

Examples: UP10B-XXX-XXX
UE10B-XXX-XXX-X

MAIN APPLICATIONS

- OIL & GAS/PETROCHEMICAL
- MINING & CONSTRUCTION
- PULP & PAPER
- CHEMICAL PLANT PROCESSING
- PAINTS & COATINGS
- TEXTILES, LEATHERS & GARMENTS
- PLANT AND MECHANICAL ENGINEERING
- WASTEWATER & WATER TREATMENT
- MARINE
- CERAMICS
- ENERGY
- ELECTRONICS
- TECHNICAL DATA UP10 NON-METALLIC PUMPS

 Procesure Petie 1:1

| Pressure Ratio | 1:1 | | | | | | | |
|--|--|--|--|--|--|--|--|--|
| Maximum Free Delivery | 200 l/min (53 US gal/min) | | | | | | | |
| Air pressure range | 1,5 to 7 bar (20 to 100 psi) | | | | | | | |
| Solids in suspension, Max. size | 6,4 mm (1/4") | | | | | | | |
| Max dry suction lift | 5 m (16') | al) | | | | | | |
| Max wet suction lift | 8 m (26') | | | | | | | |
| Displacement per cycle* | 0,85 I (0,2 gal) | | | | | | | |
| Fluid inlet/outlet ports (Female) | 1" BSP or NPT (F) FLANGE DIN DN2 | Threaded 5 / ANSI 1" | | | | | | |
| Air Inlet Port (Female) | 1/2" NPSM (F) | | | | | | | |
| Air Exhaust Port (Female) | 1" NPT (F) | | | | | | | |
| Sound level | 75 dB (A) @50 cy | cles/min @70 psi | | | | | | |
| Weight Polypropylene version Conductive Polypropylene version PVDF version | Threaded 10,2 kg (22.5 lb) 11,6 kg (25.6 lb) 13,5 kg (29,8 lb) | Flanged 10,5 kg (23.1 lb) 12 kg (26.4 lb) 14,1 kg (31,1 lb) | | | | | | |

^{*} Delivery per cycle depends on the diaphragms material, air inlet pressure and fluid viscosity.

| UP10B | | | ХХХ | | X Accessories | | | |
|---|---|---|--|--|---|--|--|---|
| PUMP TYPE | AIR MOTOR | H | | | | | | |
| 1 Pump Type & Size | 2 Central Body & Air Chambers | 3 Fluid Ports / Location Multiport manifolds: central or lateral | 4 Fluid Chambers & Manifolds | 5 Hardware Bolts & Inserts | 6 Valve Seats | 7 Valve Balls | 8 Diaphragms Type & Material | 9 Accessories (UE pumps only) |
| UP10 Universal Pump (Bolted) UE10 Universal Pump (Bolted) with electronic interface | ATEX Certified B*= Conductive Polypropylene (black) | Central ports C = 1" ANSI/DIN flanged ports B = 1" BSP threaded ports N = 1" NPT threaded ports Lateral ports F = 1" ANSI/DIN flanged ports P = 1" BSP threaded ports T = 1" NPT threaded ports | P = Polypropylene (white) W = PVDF (Kynar®) (white) ATEX Certified B*= Conductive Polypropylene (black) | S = Stainless Steel | P = Polypropylene T = PTFE (Teflon®) | H = Hytrel® M = Santoprene® N = Nitrile (Buna-N) T = PTFE (Teflon®) V = FKM (Viton®) | A = Santoprene® C = Hytrel® G = Nitrile (Buna-N) V = FKM (Viton®) Two piece Z = PTFE (Teflon® with Santoprene® backer) | A = Diaphragm leak detectors B = Diaphragm leak detectors (ATEX) C = Stroke sensor (PLC) E = Stroke sensor (ATEX) F = Diaphragm leak detectors + Stroke sensor G = Diaphragm leak detectors + Stroke sensor (PLC) H = Diaphragm leak detectors + Stroke sensor (PLC) H = Diaphragm leak detectors + Stroke sensor (PLC) |

ATEX Certified pumps for use in hazardous locations ATEX Group II 2GDx.

Hytrel® is a registered trademark of the DuPont Company, Viton® & Teflon® of the Chemours Company and Santoprene® of the Monsanto Company, licensed for Advanced Elastomer Systems, L.P. Kynar® is a registered trademark of Arkema, Inc.

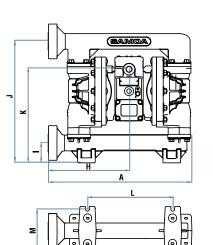


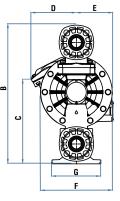


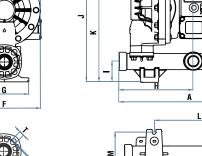
UP10 PIVOT SERIES, 1" NON-METALLIC PUMPS

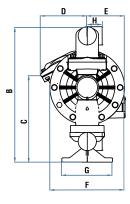
Non-metallic lateral ports pumps

Non-metallic central ports pumps









R

77,5

R

3.05

83,5

S

3.29

T

15

Т

0.59



DIMENSIONS (mm)

UP10 LATERAL-FLANGED PUMP UP10 CENTRAL-FLANGED PUMP

UP10 LATERAL-THREADED PUMP UP10 CENTRAL-THREADED PUMP

| A | В | C | D | E | F | G | Н | ı | J | K | L | M | N |
|-----|--------|---------|--------|-----|-----|-----|-----|----|-----|-----|-----|-----|----|
| 425 | /1E | 115 250 | 50 135 | 108 | 214 | 146 | 241 | 59 | 363 | 280 | 255 | 128 | 11 |
| 399 | 410 | | | | | | 56 | | | | | | |
| | | | | | 211 | | 211 | | | | | | |
| 399 | 99 386 | 250 | 135 | 108 | 214 | 146 | 40 | 59 | 363 | 280 | 255 | 128 | 11 |

DIMENSIONS (inches)

UP10 LATERAL-FLANGED PUMP UP10 CENTRAL-FLANGED PUMP

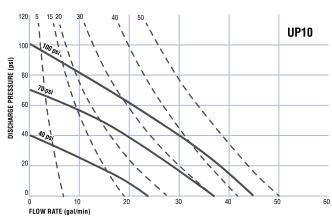
UP10 LATERAL-THREADED PUMP UP10 CENTRAL-THREADED PUMP

AIR CONSUMPTION Nm3/h

| | A | В | C | D | E | F | G | Н | 1 | J | K | L | M | N |
|---|-------|-------|-----------|---------|------|------|------|------|------|-----------|-------|-------|------|------|
| ĺ | 16.73 | 10.04 | 6.34 9.84 | 84 5.32 | 4.25 | 8.43 | 5.75 | 9.49 | 0.00 | .32 14.29 | 11.02 | 10.04 | 5.04 | 0.40 |
| | 15.71 | 10.34 | | | | | | 2.21 | 2.32 | | | | | 0.43 |
| | | | | | | | | 8.31 | 2.32 | 14.29 | 11.02 | 10.04 | 5.04 | |
| | 15.71 | 15.20 | 9.84 | 5.32 | 4.25 | 8.43 | 5.75 | 1.58 | | | | | | 0.43 |

UP10 DISCHARGE PRESSURE (bar) FLOW RATE (I/min) Performance charts with water at room temperature (20 °C - 70 °F)

AIR CONSUMPTION SCFM



Performance charts with water at room temperature (20 °C - 70 °F)

AVAILABLE VERSIONS













Polypropylene

Conductive Polypropylene

Polypropylene

Conductive Polypropylene

PVDF



